



Formolene® L62009E2

Formosa Plastics Corporation, U.S.A. - Linear Low Density Polyethylene

Tuesday, November 5, 2019

General Information

Product Description

Formolene® L62009E2 is a general-purpose film grade linear low density made using gas-phase technology. The resin exhibits excellent toughness and strength when drawn down to thin gauges.

Formolene® L62009E2 meets all requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles intended for direct food contact.

General

Material Status	• Commercial: Active
Availability	• North America
Additive	• Antiblock: 7000 ppm ¹ • Slip: 1500 ppm ¹
Features	• General Purpose • Low Density • High Strength • Ultra High Toughness
Uses	• Bags • Liners • General Purpose • Packaging
Agency Ratings	• EC 1907/2006 (REACH) • FDA 21 CFR 177.1520
Processing Method	• Coextrusion • Film Extrusion

ASTM & ISO Properties²

Physical	Nominal Value	Unit	Test Method
Density	0.919	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (190°C/2.16 kg)	0.95	g/10 min	ASTM D1238
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	1	mil	
Tensile Strength - MD (Break, 0.98 mil, Blown Film)	4750	psi	ASTM D882
Tensile Strength - TD (Break, 0.98 mil, Blown Film)	3490	psi	ASTM D882
Tensile Elongation - MD (Break, 0.98 mil, Blown Film)	520	%	ASTM D882
Tensile Elongation - TD (Break, 0.98 mil, Blown Film)	780	%	ASTM D882
Dart Drop Impact (0.98 mil, Blown Film)	160	g	ASTM D1709
Elmendorf Tear Strength - MD (0.98 mil, Blown Film)	400	g	ASTM D1922
Elmendorf Tear Strength - TD (0.98 mil, Blown Film)	630	g	ASTM D1922
Optical	Nominal Value	Unit	Test Method
Gloss (45°, 0.984 mil, Blown Film)	33		ASTM D523
Haze (0.984 mil, Blown Film)	21.0	%	ASTM D1003
Additional Information	Nominal Value	Unit	
Blow-up Ratio	2.5:1		

Notes

¹ additives talc based

² Typical properties: these are not to be construed as specifications.